



## A REVIEW ON PHARMACEUTICAL GEL

ROYCHOWDHURY SANTANU\*, SINGH DEEP HUSSAN, GUPTA RAJESH, MASIH DALJIT

Department of Pharmaceutics, Sri Sai College of Pharmacy, Dalhousie road, Badhani,  
Pathankot-145001, Punjab, India

### Abstract

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### Corresponding Author

Mr. Roychowdhury Santanu

Sri Sai College of Pharmacy,  
Dalhousie road, Badhani,  
Pathankot, Punjab, India

The purpose of writing this review on pharmaceutical gel was to compile the recent literature with special focus on rational approach to topical formulation and basic components of topical drug delivery systems. Topical application of drugs offers potential advantages of delivering the drug directly to the site of action and acting for an extended period of time. Skin is one of the most extensive and readily accessible organs on human body for topical administration and is main route of topical drug delivery system. Gels have better potential as a vehicle to administered drug topically in comparison to ointment, because they are non-sticky requires low energy during the formulation. Topical gels are intended for skin application or to certain mucosal surfaces for local action or percutaneous penetration of medicament or for their emollient or protective action. Gels are evaluated by following parameters such as pH, drug content, viscosity (Brookfield viscometer), spreadability, and extrudability, skin irritation studies, in- vitro release, in-vivo study and stability. Overall, the clinical evidence indicates that topical gel is a safe and effective treatment option for use in the management of skin related diseases.

## INTRODUCTION

A gel is a two-component, cross linked three-dimensional network consisting of structural materials interspersed by an adequate but proportionally large amount of liquid to form an infinite rigid network structure which immobilizes the liquid continuous phase within. A gel is an intermediate state of matter possessing property of a solid and a liquid, termed as viscoelasticity<sup>1</sup>. The structural materials that form the gel network can be composed of inorganic particles or organic macromolecules, primarily polymers<sup>2</sup>. Cross links can be formed via chemical or physical interactions. This leads to gel classification into chemical and physical gel systems, respectively. Chemical gels are associated with permanent covalent bonding while physical gels result from relatively weaker and reversible secondary intermolecular forces such as hydrogen bonding, electrostatic interactions, dipole-dipole interactions, Vander Waals forces and hydrophobic interactions<sup>1</sup>.

The **U.S.P.** defines gels as a semisolid system consisting of dispersion made up of either small inorganic particle or large

organic molecule enclosing and interpenetrated by liquid. The inorganic particles form a three-dimensional “house of cards” structure. Gels consist of two-phase system in which inorganic particles are not dissolved but merely dispersed throughout the continuous phase and large organic particles are dissolved in the continuous phase, randomly coiled in the flexible chains<sup>3</sup>.

### Anatomy of skin

The skin is the largest organ of the body. Its large surface area in direct contact with the environment presents tremendous opportunities for drug delivery<sup>4</sup>. The human skin is organized into two distinct layers, namely the epidermis and dermis directly beneath (Fig 1). The highly vascular dermis is made up of a connective tissue matrix containing the nerves, hair follicles, pilosebaceous units and sweat glands. The epidermis is avascular and its outermost layer, the stratum corneum, consists of keratin-rich, dead epidermal cells called corneocytes embedded within a lipid rich matrix. The stratum corneum forms the primary barrier for drug permeation

especially to water-soluble compounds. Consequently, drug delivery across the stratum corneum has become the essence in the design of many dermal delivery systems<sup>5</sup>.

### **Structure of gels**

The rigidity of a gel arises from the presence of a network formed by the interlinking of particles gelling agent. The nature of the particles and the type of force that is responsible for the linkages, which determines the structure of the network and the properties of gel. The individual particles of hydrophilic colloid may consist of either spherical or an isometric aggregates of small molecules, or single macromolecules. Possible arrangements of such particles in a gel network are shown in (fig.2). In linear macromolecules the network is comprised of entangled molecules, the point of contact between which may either be relatively small or consist of several molecules aligned in a crystalline order, as shown in Fig.2(c) and(d), respectively<sup>7</sup>.

The force of attraction responsible for the linkage between gelling agent particles may range from strong primary valencies, as in

silicic acid gels, to weaker hydrogen bonds and vander waals forces. The weaker nature of these latter forces is indicated by the fact that a slight increase in temperature often causes liquefaction of gel<sup>7</sup>.

### **Properties of gels**

Gels should possess the following properties<sup>7</sup>

1. Ideally, the gelling agent for pharmaceutical or cosmetic use should be inert, safe, and should not react with other formulation components.
2. The gelling agent included in the preparation should produce a reasonable solid-like nature during storage that can be easily broken when subjected to shear forces generated by shaking the bottle, squeezing the tube, or during topical application.
3. It should possess suitable anti-microbial to prevent from microbial attack.
4. The topical gel should not be tacky.
5. The ophthalmic gel should be sterile.

### **Characteristics of Gels**

#### **A) Swelling**

When a gelling agent is kept in contact with a liquid that solvates it, then an appreciable

amount of liquid is taken up by the agent and the volume increases. This process is referred to as swelling. This phenomenon occurs as the solvent penetrates the matrix. Gel-gel interactions are replaced by gel-solvent interactions. The degree of swelling depends on the number of linkages between individual molecules of gelling agent and on the strength of these linkages<sup>7,8</sup>.

#### **B) Syneresis**

Many gels often contract spontaneously on standing and exude some fluid medium. This effect is known as syneresis. The degree to which syneresis occurs, increases as the concentration of gelling agent decreases. The occurrence of syneresis indicates that the original gel was thermodynamically unstable. The mechanism of contraction has been related to the relaxation of elastic stress developed during the setting of the gels. As these stresses are relieved, the interstitial space available for the solvent is reduced, forcing the liquid out.

#### **C) Ageing**

Colloidal systems usually exhibit slow spontaneous aggregation. This process is

referred to as ageing. In gels, ageing results in gradual formation of a denser network of the gelling agent. Theimer suggests that this process is similar to the original gelling process and continues after the initial gelation, since fluid medium is lost from the newly formed gel.

#### **D) Structure**

The rigidity of a gel arises from the presence of a network formed by the interlinking of particles of the gelling agents. The nature of the particle and the type of force that is responsible for the linkages determine the structure of the network and the properties of the gel.

#### **E) Rheology**

Solutions of the gelling agents and dispersion of flocculated solid are pseudo plastic i.e. exhibiting Non-Newtonian flow behaviour, characterized by a decrease in viscosity with increase in shear rate. The tenuous structure of inorganic particles dispersed in water is disrupted by applied shear stress due to breaking down of interparticulate association, exhibiting a greater tendency to flow. Similarly, for macromolecules the applied shear stress aligns the molecules in the direction of

stress, straightening them out and lessening the resistance to flow.

### Uses

In the pharmaceutical and cosmetic industry, gel may be enumerated to have the following uses<sup>8</sup>.

- As delivery systems for orally administered drugs.
- To deliver topical drug applied directly to the skin, mucous membrane or the eye.
- As long acting forms of drug injected intramuscularly.
- As binders in tablet granulation, protective colloids in suspensions, thickeners in oral liquid and suppository bases.
- In cosmetics like shampoos, fragrance products, dentifrices, skin and hair care preparations.

### Classification of Gels<sup>9</sup>

Gels can be classified based on colloidal phases, nature of solvent used, physical nature and rheological properties.

#### 1. Based on colloidal phases

They are classified into

- Inorganic (two phase system)

- Organic (single phase system)

#### Two phase system

If partial size of the dispersed phase is relatively large and form the three-dimensional structure throughout gel, such a system consists of floccules of small particles rather than larger molecules and gel structure, in this system is not always stable. They must be thixotropic-forming semisolids on standing and become liquid on agitation.

#### Single-phase system

These consist of large organic molecules existing on the twisted strands dissolved in a continuous phase. This larger organic molecule either natural or synthetic polymers are referred as gel formers, they tend to entangle with each other their random motion or bound together by Vander waals forces.

#### 2. Based on nature of solvent

##### Hydro gels (water based)

Here they contain water as their continuous liquid phase

E.g. bentonite magma, Gelatin, cellulose derivatives, carpooler, and poloxamer gel.

##### Organic Gels (with a non-aqueous solvent)

These contain a non-aqueous solvent on their continuous phase. E.g. plastibase (low molecular wt. polyethylene dissolved in mineral oil & short Cooled) Olag (aerosol) gel and dispersion of metallic stearate in oils.

### **Xerogels**

Solid gels with low solvent concentration are known as xerogels. These are produced by evaporation of solvent or freeze drying, leaving the gel framework behind on contact with fresh fluid, they swells and can be reconstituted. E.g. Tragacanth ribbons, acacia tear  $\beta$ -cyclodextrin, dry cellulose and polystyrene.

### **3. Based on rheological properties**

Usually gels exhibit non-Newtonian flow properties.

They are classified into,

- a) Plastic gels
- b) Pseudo plastic gels
- c) Thixotropic gels.

#### **(a) Plastic gels**

E.g. - Bingham bodies, flocculated suspensions of Aluminum hydroxide exhibit a plastic flow and the plot of rheogram gives the yield value of the gels above

which the elastic gel distorts and begins to flow.

#### **(b) Pseudo-plastic gels**

E.g. - Liquid dispersion of tragacanth, sodium alginate, Na CMC etc. exhibits pseudo-plastic flow. The viscosity of these gels decreases with increasing rate of shear, with no yield value. The rheogram results from a shearing action on the long chain molecules of the linear polymers. As the shearing stress is increased the disarranged molecules begin to align their long axis in the direction of flow with release of solvent from gel matrix.

#### **(c) Thixotropic gels**

The bonds between particles in these gels are very weak and can be broken down by shaking. The resulting solution will revert back to gel due to the particles colliding and linking together again (the reversible isothermal gel-sol-gel transformation). This occurs in colloidal system with non-spherical particles to build up a scaffold like structure.

E.g.: Kaolin, bentonite and agar.

### **4. Based on physical nature**

#### **(a) Elastic gels**

Gels of agar, pectin, Guar gum and alginates exhibit an elastic behavior. The fibrous molecules being linked at the point of junction by relatively weak bonds such as hydrogen bonds and dipole attraction. If the molecule possesses free  $-\text{COOH}$  group then additional bonding takes place by salt bridge of type  $-\text{COO}-\text{X}-\text{COO}$  between two adjacent strand networks. E.g.: Alginate and Carbapol.

### (b) Rigid gels

This can be formed from macromolecule in which the framework linked by primary valance bond. E.g.: In silica gel, silic acid molecules are held by  $\text{Si}-\text{O}-\text{Si}-\text{O}$  bond to give a polymer structure possessing a network of pores.

### Preparation of gels<sup>9</sup>

Gels are normally in the industrial scale prepared under room temperature. However few of polymers need special treatment before processing. Gels can be prepared by following methods.

1. Thermal changes
2. Flocculation
3. Chemical reaction

### 1) Thermal changes

Solvated polymers (lipophilic colloids) when subjected to thermal changes causes gelatin. Many hydrogen formers are more soluble in hot than cold water. If the temperature is reducing, the degree of hydration is reduced and gelatin occurs. (Cooling of a concentrated hot solution will produce a gel). E.g.: - Gelatin, agar sodium oleate, guar gummed and cellulose derivatives etc.

In contrast to this, some materials like **cellulose ether** have their water solubility to hydrogen bonding with the water. Raising the temperature of these solutions will disrupt the hydrogen bonding and reduced solubility, which will cause gelation. Hence this method cannot be adopted to prepare gels as a general method.

### 2) Flocculation

Here gelation is produced by adding just sufficient quantity of salt to precipitate to produce age state but insufficient to bring about complete precipitation. It is necessary to ensure rapid mixing to avoid local high concentration of precipitant.

E.g.: Solution of ethyl cellulose, polystyrene in benzene can be gelled by rapid mixing

with suitable amounts of a non-solvent such as petroleum ether. The addition of salts to hydrophobic solution brings about coagulation and gelation is rarely observed. The gels formed by flocculation method are **Thixotropic** in behaviour. **Hydrophilic colloids** such as gelatin, proteins and acacia are only affected by high concentration of electrolytes, when the effect is to “salt out”, the colloidal and gelation doesn't occur.

### 3) Chemical reaction

In this method gel is produced by chemical interaction between the solute and solvent. E.g.: aluminium hydroxide gel can be prepared by interaction in aqueous solution of an aluminium salt and sodium carbonate, an increased concentration of reactants will produce a gel structure. Few other examples that involve chemical reaction between PVA, cyanoacrylates with glycidol ether (Glycidol), toluene diisocyanates (TDI), methane diphenyl isocyanine (MDI) that cross-links the polymeric chain.

### Gel forming substances<sup>3</sup>

Polymers are used to give the structural network, which is essential for the preparation of gels. Gel forming polymers are classified as follows:

#### 1. Natural polymer

- a. Proteins
  - i. Gelatin
  - ii. Collagen
- b. Polysaccharides
  - i. Alginic acid
  - ii. Agar
  - iii. Tragacanth
  - iv. Sodium or Potassium carrageenan
  - v. Pectin
  - vi. Gellum Gum
  - vii. Xanthin
  - viii. Cassia tora
  - ix. Guar Gum

#### 2. Semisynthetic polymers

- a. Cellulose derivatives
  - i. Hydroxyethyl cellulose
  - ii. Methylcellulose
  - iii. Hydroxypropyl methyl cellulose
  - iv. Hydroxypropyl cellulose
  - v. Carboxymethyl cellulose

#### 3. Synthetic polymers

- a. Carbomer
  - i. Carbopol -941
  - ii. Carbopol -940
  - iii. Carbopol -934
- b. Poloxamer
- c. Polyvinyl alcohol
- d. Polyacrylamide
- e. Polyethylene and its co-polymers

#### 4. Inorganic substances

- a. Bentonite
- b. Aluminium hydroxide

#### 5. Surfactants

- a. Brij-96
- b. Cetostearyl alcohol

### Evaluation Parameters of the Formulated Gels<sup>3</sup>

#### Measurement of pH

The pH of various gel formulations was determined by using digital pH meter. One gram of gel was dissolved in 100 ml distilled water and stored for two hours. The measurement of pH of each formulation was done in triplicate and average values are calculated.

#### Drug content

1 g of the prepared gel was mixed with 100ml of suitable solvent. Aliquots of different concentration were prepared by suitable dilutions after filtering the stock solution and absorbance was measured. Drug content was calculated using the equation, which was obtained by linear regression analysis of calibration curve.

#### Viscosity study

The measurement of viscosity of the prepared gel was done with a Brookfield Viscometer. The gels were rotated at 0.3, 0.6 and 1.5 rotations per minute. At each speed, the corresponding dial reading was noted. The viscosity of the gel was obtained

by multiplication of the dial reading with factor given in the Brookfield Viscometer catalogues.

#### Spreadability

It indicates the extent of area to which gel readily spreads on application to skin or affected part. The therapeutic potency of a formulation also depends upon its spreading value. Spreadability is expressed in terms of time in seconds taken by two slides to slip off from gel which is placed in between the slides under the direction of certain load. Lesser the time taken for the separation of two slides, better the spreadability. It is calculated by using the formula:

$$S = M \cdot L / T \text{ where,}$$

M = wt. tied to upper slide

L = length of glass slides

T = time taken to separate the slides

#### Extrudability study

After the gels were set in the container, the formulations were filled in the collapsible tubes. The extrudability of the formulation was determined in terms of weight in grams required to extrude a 0.5 cm. ribbon of gel in 10 second.

#### Skin irritation study

Guinea pigs (400-500 g) of either sex were used for testing of skin irritation. The animals were maintained on standard animal feed and had free access to water. The animals were kept under standard conditions. Hair was shaved from back of guinea pigs and area of 4 cm.<sup>2</sup> was marked on both the sides, one side served as control while the other side was test. Gel was applied (500 mg / guinea pig) twice a day for 7 days and the site was observed for any sensitivity and the reaction if any, was graded as 0, 1, 2, 3 for no reaction, slight patchy erythema, slight but confluent or moderate but patchy erythema and severe erythema with or without edema, respectively.

#### **In vitro Diffusion studies**

The diffusion studies of the prepared gels can be carrying out in Franz diffusion cell for studying the dissolution release of gels through a cellophane membrane. Gel sample (0.5g) was taken in cellophane membrane and the diffusion studies were carried out at  $37 \pm 1^\circ$  using 250 ml of phosphate buffer (pH 7.4) as the dissolution medium.

Five milliliters of each sample was withdrawn periodically at 1, 2, 3, 4, 5, 6, 7 and 8 h and each sample was replaced with equal volume of fresh dissolution medium. Then the samples were analyzed for the drug content by using phosphate buffer as blank.

#### **In vivo studies**

**Inhibition of carrageenan - induced rat paw odema** – Three groups of 6 male wistar albino rats were used one for marketed sample (reference), other for test formulation and one group for control. The volume of unilateral hind paw test animal were measured. On each paw, 100 mg of preparation was carefully rubbed twice at 1 and 2 h. before carrageenan administration. They were placed in cages with copography meshes. 0.1 ml of 1 % w/v carrageenan was injected subcutaneously into the paw and volume of hind paw measured at hourly interval for 5 h. using a mercury plethysmometer. Percentage of inhibition was calculated.

#### **Stability**

The stability studies were carried out for all the gel formulation by freeze - thaw cycling. Here, by subjecting the product to a

temperature of 4° C for 1 month, then at 25°C for 1 month and then at 40°C for 1 month, syneresis was observed. After this, the gel is exposed to ambient room temperature and liquid exudate separating is noted<sup>11</sup>.

### Homogeneity

After the gels have been set in the container, all developed gels were tested for homogeneity by visual inspection. They were tested for their appearance and presence of any aggregates<sup>12</sup>.

### Grittiness

All the formulations were evaluated microscopically for the presence of any appreciable particulate matter which was seen under light microscope. Hence obviously the gel preparation fulfils the requirement of freedom from particular matter and from grittiness as desired for any topical preparation<sup>12</sup>.

### Factors affecting topical drug delivery

The success of topical drug delivery is dependent on the interplay among various factors

- Physiological factors,
- Physicochemical properties of the drug,

- Formulation components and their interactions.

**Physiological factors** concern mainly the properties of the skin such as thickness, hydration level and hair follicle density. These properties can demonstrate high individual variability depending on the age, gender, race, anatomical site, general health and environment condition such as temperature and humidity<sup>13</sup>. In order to minimize the effects of such physiological variability, the rate-limiting step for topical drug delivery should reside in the formulation instead of the biological barrier<sup>14</sup>.

The drug **physicochemical properties** almost invariably influence its ease of diffusion through the topical vehicle as well as permeation through the skin or mucosal surfaces. Properties of great significance include the molecular size as reflected by the molecular weight, partition coefficient between the vehicle and skin, melting point, stability, and chemical functionality which influence ionization potential, binding affinity and drug solubility in the vehicle<sup>[14] [15]</sup>.

The role of vehicle formulation is evident through its effect on the drug as well as the site of application. The effect on the drug encompasses drug diffusion, thermodynamic activity, stability and degree of ionization of weakly acidic or basic drugs. The effect on site of application is associated with modification of barrier property via chemical changes imparted by simultaneous uptake of formulation components and physical occlusion. These processes promote skin hydration or changes that increase drug penetration.

The **formulation factor** also has an impact on vehicle consistency and viscosity which in turn, determine the adhesion and retention properties of the vehicle.

These properties were important to ensure vehicle retention in its site of application for effective drug delivery.

Topical vehicles can be broadly classified as liquids, semisolids and solids (Table 1). The **semisolids** are by far the most widely used form of topical vehicles<sup>16</sup>.

### CONCLUSION

Different types of topical formulations include creams, ointments, pastes, gels etc. Out of which gels are getting more popular nowadays because they are more stable and also can provide controlled release than other semisolid preparations. The gel formulation can provide better absorption characteristics and hence the bioavailability of drug. A thorough investigation into the stability characteristics of the gel formulation over an extended period of time may provide scope for its therapeutic use for patients. Since the polymer is water-soluble; consequently, it forms a water-washable gel and has wider prospects to be used as a topical drug delivery dosage form. The principal advantage of topical drug delivery lies in targeting the drug action directly to the site of disorder by allowing accumulation of high local drug concentration within the tissue and around its vicinity for enhanced drug action. As topical drug delivery system bypasses the G.I. system and first pass metabolism by the liver so it can be concluded that these dosage forms serves as the best in the treatment of diseases related to the GIT

and for extracting a prolonged action from a drug with a short half life.

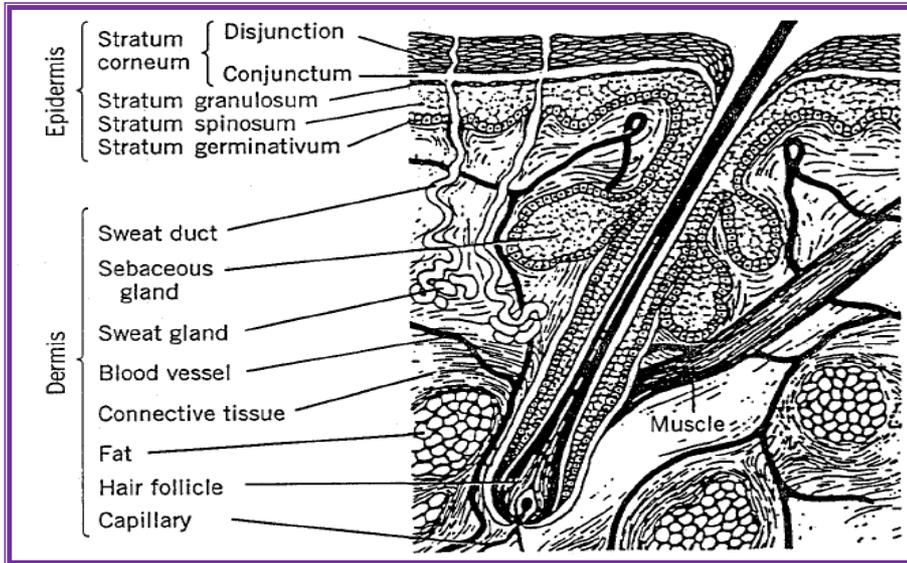


Figure 1 Structure of human skin<sup>6</sup>.

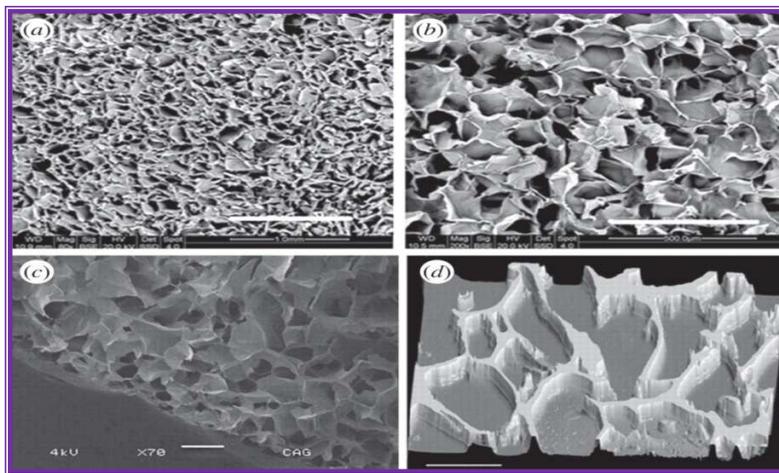


Figure 2 Structure of gels

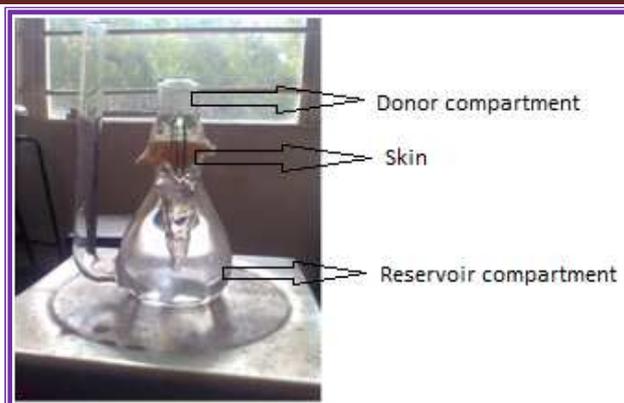


Figure 3 Franz diffusion cell with skin mounted between compartments<sup>10</sup>

Table 1

Classification of topical vehicles

System	Monophase	Diphase	Multiphase
<b>Liquid</b>	Non-polar solution solution	Polar Suspension	Emulsion(o/w/o, w/o/w) Suspension
<b>Semisolid</b>	Anhydrous ointment, non-polar ointment, polar ointment Hydrogel, non-polar gel, polar gel	Emulsion (o/w, w/o) Suspension	Emulsion (o/w, w/o) with powder
<b>Solid</b>	Powder	Transdermal patch	Transdermal patch

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